



Yellow Products

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Back of Rack Installation Instructions

Included

• Mounting Hardware (Double Ended Studs & Flat Nuts)

• Clevis Pins

• Brackets

• Back of Rack Bar(s)

1. To mount the brackets, use the double ended stud and weld nuts by first adding a weld nut to one end, creating a 'bolt'. (Figure 1).
2. When mounting the bracket, ensure it is facing is that of Figure 2, with the longest end pointing away from the rack, with the mounting holes facing the inside of the rack.
3. When mounting the bracket(s), utilize two of these 'bolts'. Once mounted to the desired height on the rack, add a second flat nut to secure the bracket in place. This can be done with both a single bracket and two brackets that are adjacent to each other (Figures 2 & 3).

Stud with
flat nut



Figure 1



Mounting
single
bracket

Figure 2



Mounting
two
brackets
side-by-side

Figure 3

4. Once the brackets are mounted and secured, place the bar between the brackets. The 'C' channel on the bar can be faced either inwards or outwards depending on preference.

5. Line up the holes on the brackets and the bar and place the clevis pin in accordingly. This will secure the bar and brackets (Figures 4, 5, & 6).

Cotter pin not required for this product

6. Repeat steps above as needed.

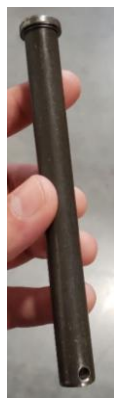


Figure 4

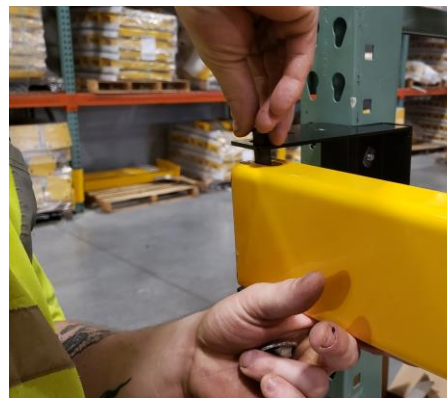


Figure 5



Figure 6

7. Save these instructions for future use.